-RMS 74

Richco MATERIAL SPECIFICATION (RMS)
IF STAMP COLOR IS NOT IN BLUE THIS IS AN UNCONTROLLED COPY

Product Information

DuPont™ Zytel®

nylon resin

Zytel® 101F NC010

Zytel® 101F NC010 is an internally lubricated polyamide 66 resin for injection molding. It was developed for fast cycles and high productivity.

Property	Test Method	Units	Value	
			DAM	50%RH
Identification				
Resin Identification	ISO 1043		PA66	
Part Marking Code	ISO 11469		>PA66<	
Mechanical				
Yield Stress	ISO 527	MPa (kpsi)	82 (11.9)	55 (8.0)
Strain at Break	ISO 527	%		
50mm/min			40	>100
Nominal Strain at Break	ISO 527	%	20	>100
Yield Strain	ISO 527	%	4.5	25
Tensile Modulus	ISO 527	MPa (kpsi)	3100 (450)	1400 (200)
Tensile Creep Modulus	ISO 899	MPa (kpsi)		
1h				1400 (200)
1000h				930 (135)
Poisson's Ratio			0.4	
Flexural Modulus	ISO 178	MPa (kpsi)	2800 (410)	1200 (174)
Notched Charpy Impact Strength	ISO 179/1eA	kJ/m^2		
-30°C (-22°F)			4.5	3
23°C (73°F)			6	13
Unnotched Charpy Impact Strength	ISO 179/1eU	kJ/m^2		
-30°C (-22°F)			400	NB
23°C (73°F)			NB	NB

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc.
ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, and all ASTM properties measured at 3.2mm.
Test temperatures are 23°C unless otherwise stated.

050630/050630

D. Richards 10/28/08

Zytel® 101F NC010

Property	Test Method	Units	Value	
			DAM	50%RH
Thermal				
Deflection Temperature	ISO 75f	°C (°F)		
0.45MPa			200 (392)	
1.80MPa			70 (158)	
Melting Temperature	ISO 11357-1/-3	°C (°F)		
10°C/min			262 (504)	
CLTE, Normal	ISO 11359-1/-2	E-4/C (E-4/F)		
23 - 55°C (73 - 130°F)			1.1 (0.61)	
CLTE, Parallel	ISO 11359-1/-2	E-4/C (E-4/F)		
23 - 55°C (73 - 130°F)			1.0 (0.55)	
Vicat Softening Temperature	ISO 306	°C (°F)		
50N			238 (460)	
Electrical				
Surface Resistivity	IEC 60093	ohm	1E12	1E12
Relative Permittivity	IEC 60250			
1E2 Hz			3.8	
1E6 Hz			3.5	4.6
Volume Resistivity	IEC 60093	ohm m	1E13	1E14
Dielectric Constant	IEC 60250			
1E2 Hz			4.0	8.0
1E3 Hz			3.9	7.0
1E6 Hz			3.6	4.6
Dissipation Factor	IEC 60250	E-4		
1E2 Hz			140	
1E3 Hz			200	200
1E6 Hz			180	1000
Electric Strength	IEC 60243-1	kV/mm (V/mil)		
1.0mm			31.5 (800)	26 (660)
CTI	UL 746A	V		
3.0mm			>600	

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Flammability				
Flammability Classification	IEC 60695-11-10			
0.71mm			V-2	
Flammability Classification	UL94			
0.71mm			V-2	
Oxygen Index	ISO 4589-1/-2	%	28	
Glow Wire Flammability Index	IEC 60695-2-12	°C		
0.71mm			960	
1.5mm			960	
3.0mm			960	
Glow Wire Ignition Temperature	IEC 60695-2-13	°C		
0.71mm			725	
1.5mm			750	
3.0mm			800	
High Amperage Arc Ignition Resistance	UL 746A	arcs		
0.71mm			120	
1.5mm			168	
3.0mm			182	
6.0mm			200	
High Voltage Arc Tracking Rate	UL 746A	mm/min (in/min)	5 (0.2)	
Hot Wire Ignition	UL 746A	s		
0.71mm			7	
1.5mm			13	
3.0mm			17	
6.0mm			20	
Temperature Index				
RTI, Electrical	UL 746B	°C		
0.71mm			130	
RTI, Impact	UL 746B	°C		
0.71mm			75	
RTI, Strength	UL 746B	°C		
0.71mm			85	

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Property	Test Method	Units	Value	
			DAM	50%RH
Other				
Density	ISO 1183	kg/m^3 (g/cm^3)	1140 (1.14)	
Water Absorption	ISO 62, Similar to	%		
Equilibrium 50%RH			2.6	
Saturation, immersed			8.5	
Molding Shrinkage	ISO 294-4	%		
Normal, 2.0mm			1.4	
Parallel, 2.0mm			1.4	
Mold Shrinkage		%		
Flow, 3.2mm (0.126in)			1.5	
Processing				
Melt Temperature Range		°C (°F)	280-300 (535-570)	
Melt Temperature Optimum		°C (°F)	290 (555)	
Mold Temperature Range		°C (°F)	50-90 (120-190)	
Mold Temperature Optimum		°C (°F)	70 (160)	
Drying Time, Dehumidified Dryer		h	2-4	
Drying Temperature		°C (°F)	80 (175)	
Processing Moisture Content		%	<0.20	

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